

SAFETY DATA SHEET

Version 1.1 Revision Date: 06.03.2026 SDS Number: 100000013198 Date of last issue: 02.06.2021
Date of first issue: 02.06.2021

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : ROCOR STUD ADH GREEN
Product code : 100000013198

Manufacturer or supplier's details

Company : H.B. Fuller Company Australia Pty. Ltd.

Address : 16-22 Red Gum Drive Dandenong South, VIC 3175

Telephone : +611800423855

Emergency telephone : 1800 033 111(AU) 0800 734 607(NZ)

Recommended use of the chemical and restrictions on use

Recommended use : Water based adhesive

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
---------------	---------	-----------------------

SAFETY DATA SHEET

Version 1.1 Revision Date: 06.03.2026 SDS Number: 100000013198 Date of last issue: 02.06.2021
 Date of first issue: 02.06.2021

calcium carbonate	471-34-1	>= 50 -< 70
propane-1,2-diol	57-55-6	>= 1 -< 5

SECTION 4. FIRST AID MEASURES

- General advice : If on clothes, remove clothes.
 Show this safety data sheet to the doctor in attendance.
- If inhaled : Remove person to fresh air. If signs/symptoms continue, get medical attention.
 In case of unconsciousness bring patient into stable side position for transport.
- In case of skin contact : Wash off immediately with plenty of water.
 Call a physician if irritation develops or persists.
- In case of eye contact : Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
- If swallowed : Do NOT induce vomiting.
 If accidentally swallowed obtain immediate medical attention.
 If conscious, drink fresh water.
- Most important symptoms and effects, both acute and delayed : None known.
- Notes to physician : No further relevant information available.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
 Water mist
 Foam
 Dry powder
 Carbon dioxide (CO₂)
- Specific hazards during fire fighting : Cool closed containers exposed to fire with water spray.
- Specific extinguishing methods : This product is an aqueous mixture that will not burn. Dried product film will burn in a fire.
 In the event of fire, wear self-contained breathing apparatus.
 Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 02.06.2021
1.1	06.03.2026	100000013198	Date of first issue: 02.06.2021

Special protective equipment for fire-fighters : No special protective measures against fire required.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.

Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.
Dilute with much water.

Methods and materials for containment and cleaning up : Ensure adequate ventilation.
Send for recovery or disposal in suitable containers.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

SECTION 7. HANDLING AND STORAGE

Local/Total ventilation : Use only with adequate ventilation.

Advice on protection against fire and explosion : In the event of fire and/or explosion do not breathe fumes.
Wear self-contained breathing apparatus and protective suit.
Have fire extinguishing equipment ready in case of nearby fire.

Advice on safe handling : Avoid formation of aerosol.
Handle with care.
Keep eye wash bottle available on working place.
Keep out of reach of children.
Avoid release to the environment.

Conditions for safe storage : Do not freeze.
Keep container closed when not in use.
Keep tightly closed in a dry and cool place.
Protect against light.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of	Control parameters / Permissible	Basis
------------	---------	------------------------	----------------------------------	-------

SAFETY DATA SHEET

Version 1.1 Revision Date: 06.03.2026 SDS Number: 100000013198 Date of last issue: 02.06.2021
 Date of first issue: 02.06.2021

		exposure)	concentration	
calcium carbonate	471-34-1	TWA	10 mg/m ³	AU OEL
	Further information: This value is for inhalable dust containing no asbestos and < 1% crystalline silica			
		TWA	10 mg/m ³ (Calcium carbonate)	AU OEL
propane-1,2-diol	57-55-6	TWA (particulate)	10 mg/m ³	AU OEL
		TWA (Total vapour and particles))	150 ppm 474 mg/m ³	AU OEL
		TWA	150 ppm 474 mg/m ³	AU OEL
		TWA	10 mg/m ³	AU OEL

Engineering measures : Please take care on national and local requirements.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. In case of brief exposure or low pollution (exceeding of TLV) use breathing filter apparatus.
 In case of intensive or longer exposure use breathing apparatus that is independent of circulating air.

Filter type : Organic vapour type or equipment with better protection

Hand protection
Material : Protective gloves

Remarks : Direct contact with the product must be avoided by organizational measures.
 The glove material has to be impermeable and resistant to the product/the substance/the preparation.
 The exact break through time can be obtained from the protective glove producer and this has to be observed.
 The gloves need to be disposed after the penetration time and replaced by new ones.
 Apply skin protectant before working with gloves to avoid skin swellings and use a skin cleansing and skincare product after the work.
For the permanent contact gloves made of the following materials are suitable:

SAFETY DATA SHEET

Version 1.1	Revision Date: 06.03.2026	SDS Number: 100000013198	Date of last issue: 02.06.2021 Date of first issue: 02.06.2021
----------------	------------------------------	-----------------------------	---

If longer exposure to the chemical preparation is necessary, a sturdy overglove against mechanical strain is recommended in combination with the Alphatec®/Barrier 02-100 PE-underglove from Ansell or other suppliers (penetration time: 480 min).

For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable:

Butyl rubber (minimum thickness: 0.7 mm; penetration time: 15 min)

As protection from splashes gloves made of the following materials are suitable:

Nitril (minimum thickness 0.12 mm), Disposable gloves with long cuffs

After contact with the chemical preparation, take the disposable nitrile glove off immediately and put on a new disposable nitrile glove.

- | | | |
|--------------------------|---|---|
| Eye protection | : | Tightly fitting safety goggles or equipment with better protection |
| Skin and body protection | : | Protective clothing |
| Protective measures | : | Keep away from food, drink and animal feedingstuffs.
Instantly remove any soiled and impregnated garments.
Wash hands before breaks and immediately after handling the product.
Avoid contact with the eyes and skin.
Store protective clothing separately. |

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- | | | |
|----------------|---|-------------------|
| Appearance | : | liquid |
| Color | : | green |
| Odor | : | sweet |
| Odor Threshold | : | is not determined |
| pH | : | 7.8 - 9.0 |

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 02.06.2021
1.1	06.03.2026	100000013198	Date of first issue: 02.06.2021

Melting point/freezing point	:	0 °C
Boiling point/boiling range	:	100 °C
Flash point	:	Not applicable
Evaporation rate	:	is not determined
Flammability (solid, gas)	:	Not classified as a flammability hazard
Upper explosion limit / Upper flammability limit	:	Upper flammability limit is not determined
Lower explosion limit / Lower flammability limit	:	Lower flammability limit is not determined
Vapor pressure	:	23 hPa (20 °C)
Relative vapor density	:	is not determined
Density	:	1.400 g/cm ³
Solubility(ies) Water solubility	:	completely miscible
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	not self-igniting
Decomposition temperature	:	Not applicable
Explosive properties	:	Not explosive

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No further relevant information available.
Chemical stability	:	No decomposition if used according to the specifications.
Possibility of hazardous reactions	:	No dangerous reaction known under conditions of normal use.
Conditions to avoid	:	Heat may lead to dangerous pressure build-up in sealed container. Protect from frost.

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 02.06.2021
1.1	06.03.2026	100000013198	Date of first issue: 02.06.2021

Incompatible materials : No further relevant information available.

Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Chronic toxicity

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SAFETY DATA SHEET

Version 1.1 Revision Date: 06.03.2026 SDS Number: 100000013198 Date of last issue: 02.06.2021
Date of first issue: 02.06.2021

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

propane-1,2-diol:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 710 mg/l
Exposure time: 96 Hours
Method: static test

Persistence and degradability

No data available

Bioaccumulative potential

Components:

propane-1,2-diol:

Partition coefficient: n-octanol/water : log Pow: -1.41 - -0.3 (20 °C)
pH: 7
GLP: no

Mobility in soil

Product:

Mobility : Medium: Soil
Remarks: Do not allow product to reach ground water, water bodies or sewage system.

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of with domestic refuse.
Do not dispose of waste into sewer.
The generation of waste should be avoided or minimized wherever possible.
Hand over to disposers of hazardous waste.
Incineration under approved, controlled conditions using incinerators suitable or designed for the disposal of hazardous chemical wastes, is the preferred method for disposal.
Disposal must be made according to official regulations.

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 02.06.2021
1.1	06.03.2026	100000013198	Date of first issue: 02.06.2021

Contaminated packaging : Recommended cleaning agent: Water, if necessary with cleaning agent.
Disposal must be made according to official regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

ADG

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons : Schedule 6
Standard) Instrument

Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

The ingredients of this product are reported in the following inventories:

AU AIIC : On the inventory, or in compliance with the inventory

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 02.06.2021
1.1	06.03.2026	10000013198	Date of first issue: 02.06.2021

SECTION 16. OTHER INFORMATION

Further information

Revision Date : 06.03.2026

Other information : This safety datasheet only contains information relating to safety and does not replace any product information or product specification.

Contact Point : Prepared by: Global Regulatory Department AP-regulatory@hbfuller.com

Date format : dd.mm.yyyy

Full text of other abbreviations

AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.

AU OEL / TWA : Exposure standard - time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECl - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MERCOSUR - The Agreement for the Facilitation of the Transport of Dangerous Goods; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: 02.06.2021
1.1	06.03.2026	100000013198	Date of first issue: 02.06.2021

Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

AU / EN